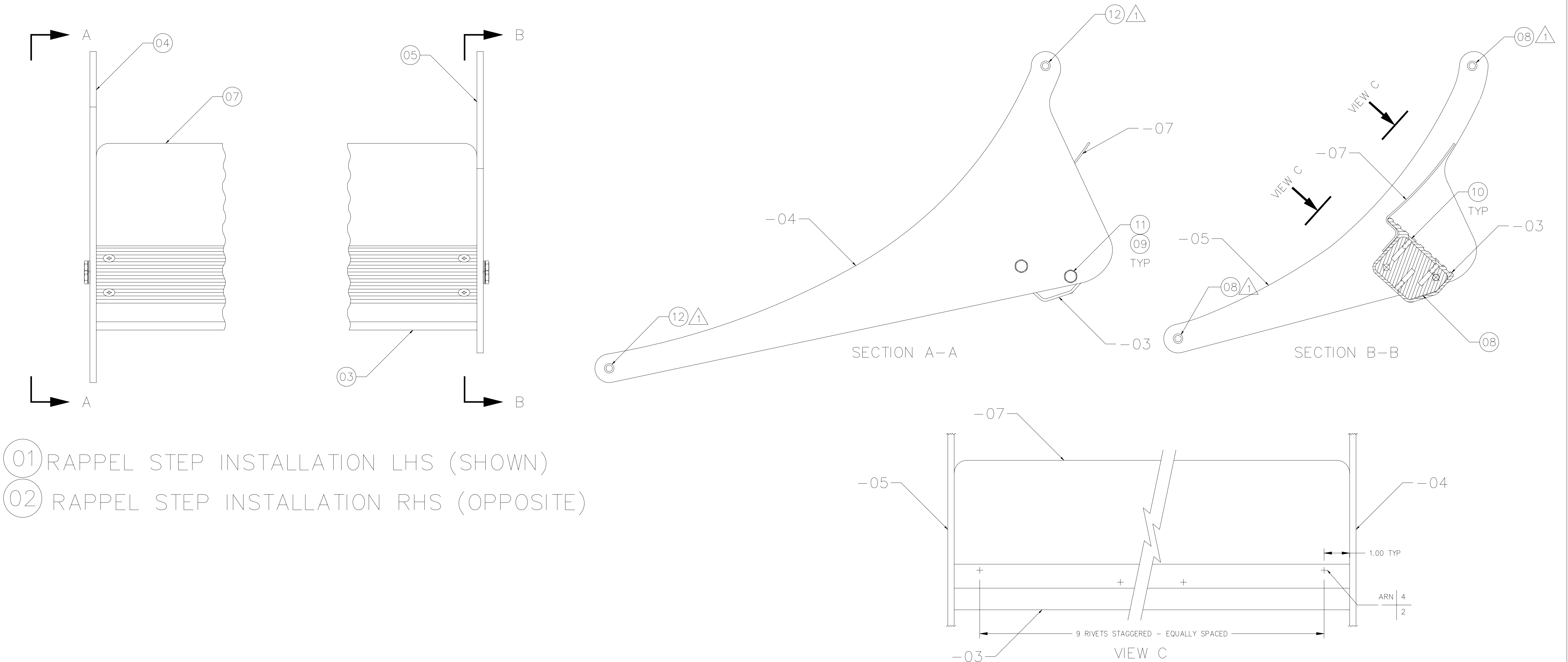


REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



- 01 RAPPEL STEP INSTALLATION LHS (SHOWN)
- 02 RAPPEL STEP INSTALLATION RHS (OPPOSITE)




- NOTES
- 1 PRESS FIT BUSHING INTO PLATE.
2. INSTALL ITEM 09 AND 10 WITH LOCTITE 2440.

TORQUE VALUE CHART (DRY) FOR ALL FASTENERS UNLESS OTHERWISE SPECIFIED	
FASTENER DIAMETER/THREAD SIZE	RECOMMENDED STANDARD TORQUE RANGE
10 - 32	15 TO 20 IN-LB
1/4 - 28	30 TO 40 IN-LB

NOTE: THE ABOVE VALUES APPLY TO ANY FASTENER COMBINATION UNLESS OTHERWISE SPECIFIED. TARE TORQUE MUST BE ADDED TO ALL TORQUE VALUES.

2	2	79835-02	12	BUSHING			
4	4	AN960-416	11	WASHER			
6	6	MS24693S272	10	SCREW			
4	4	AN4-6A	09	BOLT			
2	2	79835-01	08	BUSHING			
1	1	79834-01	07	KICK PLATE			
2	2	79833-01	06	BLOCK			
1	1	79832-01	05	MOUNTING PLATE STN 129			
1	1	79831-01	04	MOUNTING PLATE STN 84			
1	1	79830-01	03	STEP			
		79820-02	02	RAPPEL STEP ASSEMBLY RHS			
		79820-01	01	RAPPEL STEP ASSEMBLY LHS			
02	01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

QTY	QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
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BASIC CODE REF. NAS 523		DASH NO. FOR DIAMETER N=MFD. HEAD NEAR SIDE F=MFD. HEAD FAR SIDE		APPROVALS DRAWN: R. RATHWELL		DATE 13/05/08		AERO DESIGN LTD. CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 www.aerodesign.ca			
C=COUNTERSUNK D=DIMPLE DIGIT=# OF SHEETS TO BE DIMPLED		DASH NO. FOR LENGTH		CHECKED: E. BURGAIN							
BASIC CODES: CODE = RIVETNAME CODE = RIVETNAME CODE = RIVETNAME CODE = RIVETNAME CODE = RIVETNAME		+  INSTALL NEW RIVET +  REMOVE/REPLACE RIVET -  EXISTING RIVET		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1				BELL 212, 412, 205A-1, 205B RAPPEL STEP ASSEMBLY			
NOT TO SCALE		DWG. SIZE		DWG. NO.		REV.					
SHEET 1 OF 1		A1		79820		0					